

Date: Friday, 17/08/2007 7:46:43 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D35643
Job Number	: 34052	Part Number	: D35643
Estimate Number	: 10804	Drawing Number	: REWORK
P.O. Number	: <i>N/A</i>	Project Number	: <i>N/A</i>
This Issue	: 17/08/2007 S.O. No. : <i>N/A</i>	Drawing Revision	: <i>N/A</i>
Prsht Rev.	: NC	Material	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Due Date	: 24/08/2007
Previous Run	: 33764	Qty:	10 Um: Each
Written By	: <i>[Signature]</i>		
Checked & Approved By	: <i>[Signature]</i>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 remove from stk: D3564-3 B <i>33764</i> <i>35643</i> <i>SD 07/09/18</i> (8)	
2.0	D35643	WEARSHOE
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) WEARSHOE	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 reform to remove aft joggle <i>83 07/09/18</i> (8)	
4.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP <i>Er 07/09/18</i> (8)	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 <i>FP-15</i> <i>M-L</i> <i>07/09/18</i> (8X)	
	re-identify using new B/N	

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Process Sheet

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Drawing Name: D35643

Job Number: 34052

Part Number: D35643

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



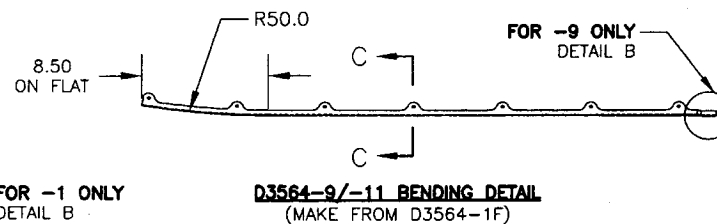
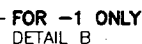
Comment: FINAL INSPECTION/W/O RELEASE

②
17/08/09/19

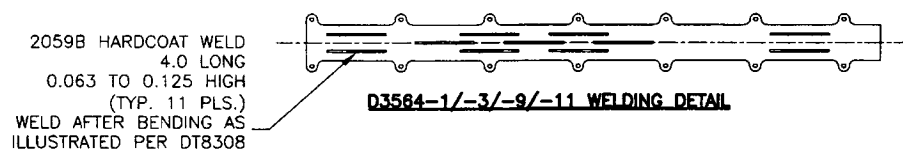
Job Completion



u 17/08/09/19



REFERENCE ONLY



- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 16 GAUGE (0.063 THICK)
(REF DART MATERIAL SPEC M304S16GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF 4.3.5.6) PER DART QSI 005 4.3
- 3) WELD PER DART QSI 004
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 7) PART IS SYMMETRICAL ABOUT CENTERLINE

C	07.04.17	MOVE TAB OUTBOARD, DETAIL A	
B	07.03.20	ADD AMS 5513 AND AMS 5524	
A	06.12.18	NEW ISSUE	
DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART	DART AEROSPACE LTD. HARRISBURG, ONTARIO, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3564	REV. C SHEET 1 OF 2
DATE 07.04.17		TITLE WEARSHOE	SCALE 1:8

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DART AEROSPACE LTD.

DART

DART AEROSPACE LTD.
HAMILTON, ONTARIO, CANADA

DRAWING NO.
D3564

REV. C

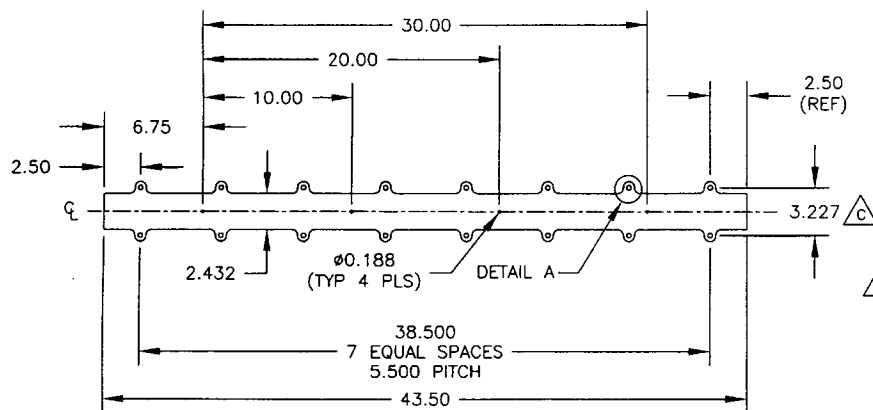
SHEET 1 OF 2

TITLE	WEARSHOE
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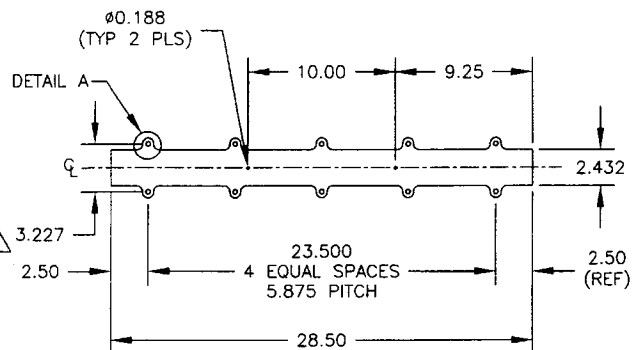
SCALE

1.8

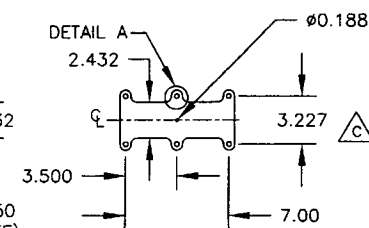
RELEASE
07-06-28



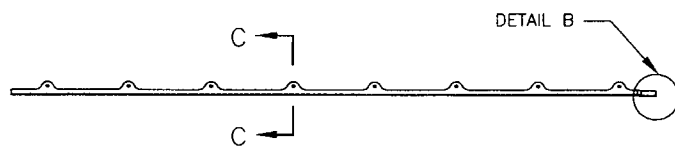
D3564-5F FLAT PATTERN



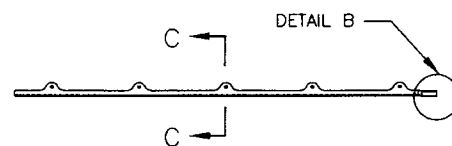
D3564-7F FLAT PATTERN



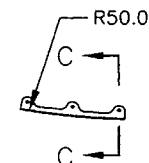
D3564-13F FLAT PATTERN



D3564-5 BENDING DETAIL
(MAKE D3564-5 FROM D3564-5F)

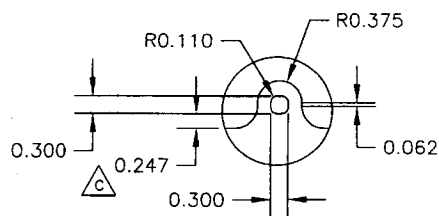


D3564-7 BENDING DETAIL
(MAKE D3564-7 FROM D3564-7F)

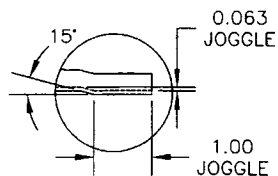


D3564-13 BENDING DETAIL
(MAKE D3564-13 FROM D3564-13F)

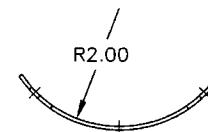
REFERENCE ONLY



DETAIL A
SCALE 1:2



DETAIL B
SCALE 1:2



SECTION C-C
SCALE 1:2

RELEASED
07.04.17

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DATE		07.04.17		DRAWING NO.	REV. C
				D3564	SHEET 2 OF 2
				TITLE	SCALE
				WEARSHOE	1:8